

Work Order ID 52003

September 11, 2009 10:06:25 AM



Page 1

Item ID: D412-702-113B

Revision ID:

Item Name: Harness Assembly

Start Date: 9/11/09 Start Qty: 2.00

Required Date: 9/14/09 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



9/30/09/14 (2)

9/30/09/14 (2)

27 509/14

(+2)

f

Work Order ID 52003

September 11, 2009 10:06:25 AM



Page 2

Item ID: D412-702-113B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 9/11/09 Start Qty: 2.00



Cust Item ID:

Required Date: 9/14/09 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

CHG 001

9/13/14 ②

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/14 J

MF 09-09-14

Picklist Print

September 11, 2009 10:06:24 AM

Page 1

Work Order ID: 52003

Parent Item: D412-702-113B

Parent Item Name: Harness Assembly


Comments:

Start Date: 9/11/09

Required Date: 9/14/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10L  Washer		Purchased	No			100	Each	6,575.000	8.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6575

101291

16

104885

153

105793

236

109632

1170

110985

5000

D3570-2RevE

Manufactured

No

100

Each

8.0000

2.0000



Bracket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

44908

1

47532

7

D3579-048RevC

Manufactured

No

100

Each

8.0000

2.0000



Shoulder Harness

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

48369

8

Picklist Print

September 11, 2009 10:06:24 AM

Page 2

Work Order ID: 52003

Parent Item: D412-702-113B

Parent Item Name: Harness Assembly

Comments:

Start Date: 9/11/09

Required Date: 9/14/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			100	Each	3,754.000	8.0000			



Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	3754
110844	32
111274	230
111668	992
112314	2000
112385	500

EP 09/09/14

MS24694-S50

Purchased

No

100

Each

220.0000

8.0000



Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

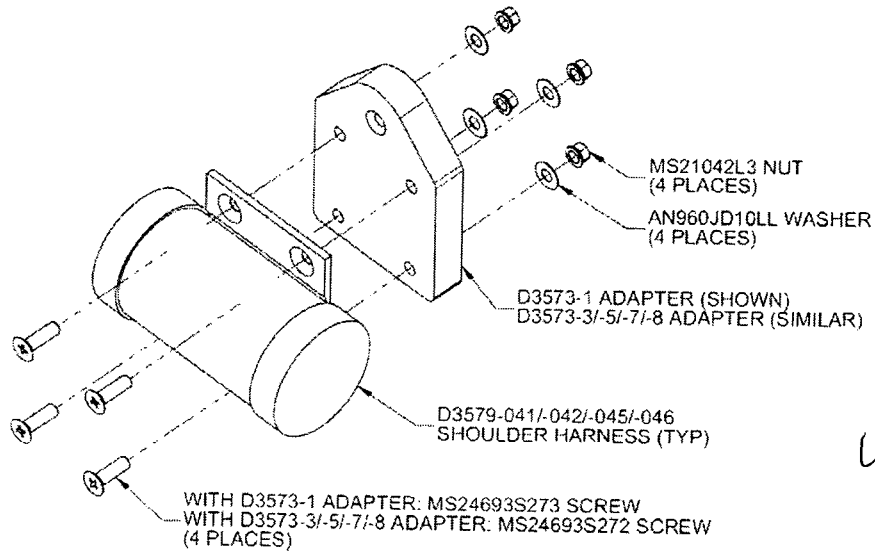
ST	220
108936	6
111020	18
112195	196

EP 09/09/14

September 11, 2009 10:06:24 AM

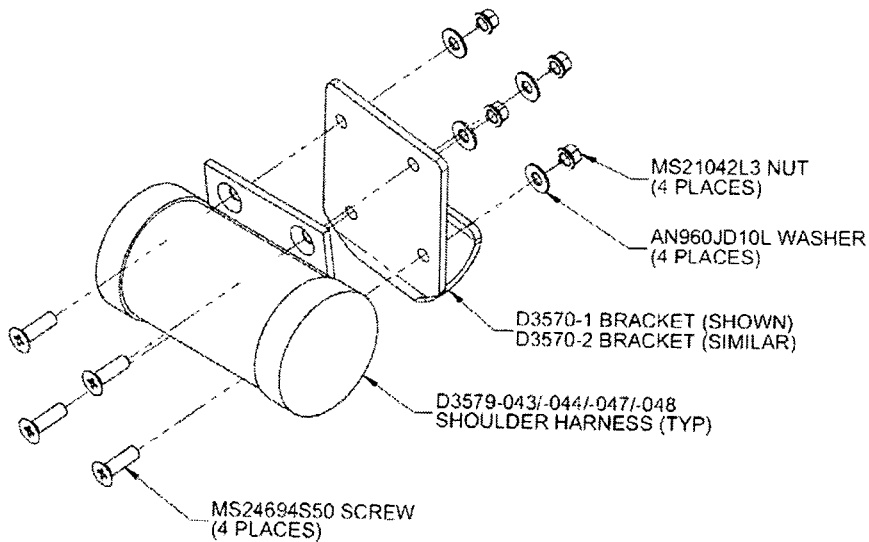
Shop Packet Print

Page 2



dw 52003

**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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Work Order ID 55589

January 22, 2010 10:45:58 AM



Page 1

Item ID: D412-702-113B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 1/22/10 Start Qty: 11.00



Cust Item ID:

Required Date: 1/22/10 Req'd Qty: 11.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

110

0.00



Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK;

9 X D412-702-113B B54288

2 X D412-703-113B B52003

REMOVE D3570-2'S (MIS-IDENTIFIED)

10 X 52167 & 1 X 47532

RETURN THESE TO STOCK AS D3570-1'S UNDER ORIGINAL B/N

REPLACE WITH CORRECT PARTS

11 X D3570-2 B55210

10 - 01 - 21

11

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

22810.1/22

11

Work Order ID 55589

January 22, 2010 10:45:58 AM

Page 2

Item ID: D412-702-113B

Accept

Revision ID:

Item Name: Harness Assembly

Setup Start

Stop

Start Date: 1/22/10 Start Qty: 11.00

Required Date: 1/22/10 Req'd Qty: 11.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: _____

Memo

0.00

0.00

U 10-06-22

10/10/25

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

ADD Copy of THIS w/o
To w/o 52003 & 54288

10/10/25

U 10-06-22

54288 - day's bracket
D3570-2 B 55210

D3570-2 52167 used 10x
47532
s/B D3570-1

55581